DECAL.TEX ART CANVAS ADHESIVE

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"Wallcovering is a family of products designed for interior decoration, which features exceptional quality textures that give a personal or special touch to the space to be decorated."

PRODUCT DESCRIPTION

- **Substrate**: 100% cotton textile with an irregular matte surface (canvas). It presents excellent quality of printing and stability. In addition to this it also reveals a bright color reproduction and fast drying.
- Adhesive: Semi-Permanent Acrylic "solvent free", pressure sensitive
- · Liner: Clay coated one side siliconised paper
- Durability: ~ 5 years
- Common uses: Suitable for indoor applications such as art prints, posters, exhibition works and stage decoration.
- · Recommended printing method: UV, solvent

PROPERTIES OF THE SUBSTRATE

	Average value	Standard used
Grammage (g/m2)	370	
Thickness (µm)	440	
Temperature of use (°C)	20 - 30	
Relative Humidity (use) (%)	50	

PROPERTIES OF THE ADHESIVE

Peel Adhesion (N/25mm)	Average value 4 – 7	Standard used FINAT (FTM1/Inox/Initial)
PROPERTIES OF THE LINER		
	Average value	Standard used
Thickness (µm)	118	ISO 534
Grammage (g/m2)	140	ISO 536
Release Force (cN/25mm)	30	FINAT 10

CONSIDERATIONS AND RECOMMENDATIONS

- o Surface for application: flat.
- Film not recommended for outdoor applications, floor graphics (areas with car traffic), flexible or low energy films, painted or non-painted carton walls, plaster walls, wallpaper, poorly cleaned or rough surfaces, surfaces with degraded ink.
- o Do not expose to common spills or vapours.
- o Non-vertical application results in a significant decrease of the durability, as well as an inadequate climate and solar exposure. Before film usage, it is recommended that it is left at least 24h at the

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temperature of the workplace. Other factors not described here may influence performance in use. o Removal: without heat or chemicals

- Store between 15 and 25°C and 50%RH, protected from solar exposure, in a clean dry location, in the original package. The product must be stored vertically in order to ensure that the quality is not compromised.
- o Use within 1 year of the production date, as long as kept in the closed original package.
- o An excessive quantity of paint in the product will result in changes of its characteristics, inappropriate drying and detachment of the laminate and/or poor performance.
- o Inadequate drying may result in windings, wrinkles and adhesion failures, which translates into poor performance of the product. It is recommended a minimum drying time or 48h before any additional processing. Drying should be done with the product unrolled.

IMPORTANT NOTE

- Decal can't be held accountable for the ease or speed of removal of the applied material. The air and the film's temperature have to be taken into account.

- The data provided in this technical sheet is based on our knowledge and experience. It's supposed to be a source of information and cannot be used as a guarantee. The data contained here is subject to changes without previous notice.

- The end user should determine the materials' compatibility with the intended application, prior to using it. Decal won't be held accountable for misuse or inadequate storage, and cannot therefore be responsible for losses or damages to third parties.

- Claims are only accepted if the client has the QR codes available alongside the product and placed in the production sheet.

TEST METHODS

The test is done by removing a strip, 25mm wide, at an angle of 180° from the inox steel
plate with the help of a 50kg cell dynamometer. The value is measured after production
and again after a period of time that allows the stabilization of the adhesive's properties, which you then compare with the values from the Quality Control tests.

Revision Date of the Technical Data Sheet: 30.08.18

Approved by: RJ

Please, check our website for additional information www.decal-adhesive.eu/en or request any clarification needed from our technicians.